

5/31

|                               |              |             |
|-------------------------------|--------------|-------------|
| DART AEROSPACE LTD            | Work Order:  | 23821       |
| Description: 350 Skidtube Web | Part Number: | D2739       |
| Drawing: D2739 Rev B          | Qty:         | Z           |
|                               |              | Page 1 of 1 |

| Step | Location | Procedure   | By  | Date     | Qty |
|------|----------|---|-----|----------|-----|
| 1    | DC       | Issue Traveller RF 03.05.12<br>Dwg NOT REQUIRED   | RF  | 05.07.15 | Z   |
| 2    | LG       | Pick:<br>Qty Part Number Description Batch<br>1 D2600-5 Web B12433  | PM  | 05-08-11 | 2   |
| 3    | LG       | Cut D2600-5 to length as per Dwg D2739.   | PM  | 05-08-11 | 2   |
| 4    | LG       | Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739   | PM  | 05-08-11 | 2   |
| 5    | LG       | Use uni-bit to open holes to finish size as per Dwg D2739.  | PM  | 05-08-11 | 2   |
| 6    | LG       | Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends.   | PM  | 05-08-11 | 2   |
| 7    | FP       | Acid Etch and Alodine per QSI 005 4.1   | M   | 05-08-11 | 2   |
| 8    | LG       | Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web. |     |          |     |
| 9    | QC5      | Inspect for completeness on the W/O   | J   | 05-08-25 | 2   |
| 10   | LG       | Identify and Stock using a lead free paint pen  | PM  | 05-09-07 | 2   |
| 11   | AC       | Cost / part 45.45   | SAC | 05-09-08 | Z   |
| 12   | DC       | Close W/O Z7.35<br>Inspect Level 21   | RF  | 05/09/08 | 2   |

| Rev | Date     | Change            | Revised By | Approved |
|-----|----------|-------------------|------------|----------|
| A   | 98.09.09 | New Issue         | DS/CP      |          |
| B   | 99.01.04 | Drawing to Rev. B | DM         |          |
| C   | 02.11.28 | Reformat          | KJ RF RT   |          |

RELEASED  
02/11/29 RF

| W/O: |      | WORK ORDER CHANGES |  |  |    |      |     |                                 |                          |
|------|------|--------------------|--|--|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  |  | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |  |  |    |      |     |                                 |                          |
|      |      |                    |  |  |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |  |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|--|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |  |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |  |
|      |      |                                  |                             |                                  |                |                           |                        |                          |  |
|      |      |                                  |                             |                                  |                |                           |                        |                          |  |
|      |      |                                  |                             |                                  |                |                           |                        |                          |  |

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA: 

Date: 05/09/08

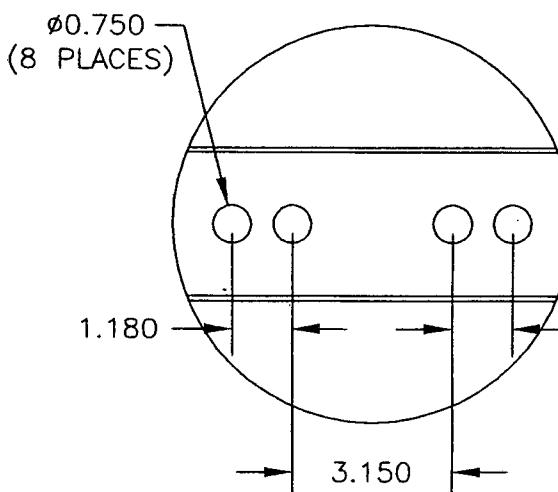
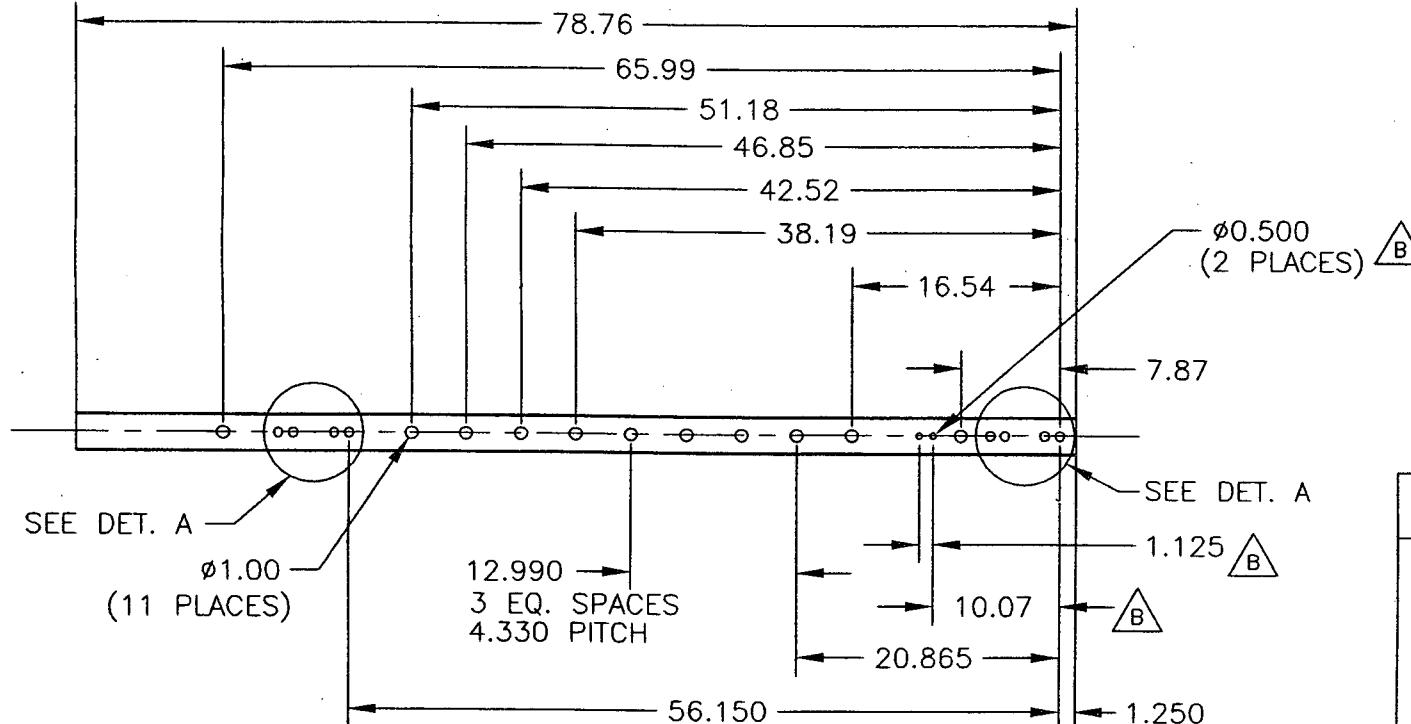
NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_



|                      |  |                          |              |
|----------------------|--|--------------------------|--------------|
| DESIGN<br><i>JW</i>  | DRAWN BY<br><i>JO</i>                                    | DART AEROSPACE USA, INC. |              |
| CHECKED<br><i>JW</i> | APPROVED<br><i>KE</i>                                    | DRAWING NO.<br>D2739     | BELLEVUE, WA |
| DATE<br>98.11.18     | TITLE<br>WEB   | SHEET 1 OF 1             | REV. B       |
| A<br>98.04.16        | NEW ISSUE  | SCALE<br>1:15            |              |
| B<br>98.11.18        | CHANGE HOLES FOR COMPATABILITY<br>WITH AIRCRUISER FLOATS |                          |              |



DETAIL A

MAKE FROM D2600-5 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
REF ID: A654545

238-2

**RELEASE**

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 14, 2005  
03:52 pm

|                   |   |            |                  |   |                              |
|-------------------|---|------------|------------------|---|------------------------------|
| Work Order No     | : | 0023821    | Department Code: |   |                              |
| Project Name      | : | D2739      | Burden Flags     | : | NNNNNNN                      |
| Project For       | : | WK531      | WO Status        | : | Open                         |
| Work Order Type   | : | Main       | Invoice State    | : | Not Invoiced                 |
| Main WO Number    | : |            | Invoice Date     | : |                              |
| House Part Number | : | D2739      | Invoice Number   | : |                              |
| Description       | : | 350 I Beam | Invoice Amount   | : | 0.00                         |
| Manufactured      | : | Yes        |                  |   |                              |
| Amount Req'd      | : | 2          | Order Entry No   | : |                              |
| Amount Done       | : | 0          | OE Value         | : | 0.00                         |
| Start Date        | : | 07-14-05   | Est Mark Up      | : | 0.000%                       |
| Est Finish Date   | : | 08-05-05   | Actual Mark Up   | : | 0.000%                       |
| Act Finish Date   | : |            |                  |   |                              |
| Drawings Reqd     | : | No         |                  |   |                              |
| Ok for Approval   | : |            |                  |   |                              |
| Approval Rec'd    | : |            |                  |   | \$0 Posted to Finished Goods |

|                   | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost     | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Cost  | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours  | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Cost   | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours   | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Cost    | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours    | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Cost     | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours         | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC               | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours       | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc.             | :         | 0.00   | 0.00   | 0.00   | 0.00    |
| <hr/>             |           |        |        |        |         |
| Burden            | :         | 0.00   | 0.00   | 0.00   |         |
| <hr/>             |           |        |        |        |         |
| Total Cost        | :         | 0.00   | 0.00   | 0.00   |         |
| Mark up           | :         | 0.000  | 0.000  |        |         |
| Selling Cost      | :         | 0.00   | 0.00   |        |         |

|                        | Estimated | Actual |      |
|------------------------|-----------|--------|------|
| Labour Hrs/Amount Done | :         | 0.00   | 0.00 |
| Profits/ (Loss)        | :         | 0.00   | 0.00 |